



SPECIFICATIONS FOR: 54-US3

SEATS:

- Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

- Contoured 9-ply laminated back.
- Constructed of ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, shaped under heated hydraulic pressure with front and back face to be bookmatched selected specie veneer.
- Finished with 5/4 solid wood cap rail with a tongue and grove joint securely fastened to back, and a solid wood undercap molding.
- * Also available with spring seating system (optional).
- * W Option 2" wider back available





SPECIFICATIONS FOR: 54-LS

SEATS:

- Contoured 7-ply laminated seat.
- Constructed of a 5/8" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, shaped under heated hydraulic pressure with top face to be bookmatched selected specie veneer, underside to be continuous Yorkite material.
- Finished with a 5/8 solid wood cap rail with a tongue and groove joint securely fastened to back.

BACKS:

- Contoured 9-ply laminated back.
- Constructed of ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, shaped under heated hydraulic pressure with front and back face to be bookmatched selected specie veneer.
- Finished with 5/4" solid wood cap rail with a tongue and grove joint securely fastened to back, and a solid wood undercap molding.

*Seats and backs are securely fastened together by using a continuous solid lumber blocking and fastening directly into seat and back. Glue is also used in fastening to seat section. This helps to add support and integrity to this area the entire length of the seat. (See detail above.)





SPECIFICATIONS FOR: 64-US3

SEATS:

- Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- ➢ 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Solid shaped and contoured or flat as specified.
- > Constructed of 4/4 solid selected specie lumber, edge glued for required width with titebond wood glue.
- Finished with 5/4" solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

NOTE: Backs available in continuous board lengths up to 12'0". All pews between 12'0" and 22'0" will be joined and glued together with a factory finger-joint type splice which butts the pew lengths tightly together.

*All backs will be manufactured using first quality solid lumber of selected wood specie. Selected for color and texture, free from knots or defects, which would affect the appearance or durability of the furniture. All lumber will be air-seasoned and kiln dried to a moisture content of not over 7%.

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SPECIFICATIONS FOR: 64-SS

SEATS:

- Solid shaped and contoured.
- > Constructed of 5/4 solid selected specie lumber, edge glued for required width with titebond wood glue.
- > Finished with a rounded bullnose edge.
- > Optional half round seat nosing, seat description SSC.

BACKS:

- > Solid shaped and contoured (60 Flat Back).
- > Constructed of 4/4 solid selected specie lumber, edge glued for required width with titebond wood glue.
- Finished with 5/4" solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.
- > Optional custom lumbar shaped back, back description 65.

NOTE: Seats and backs available in continuous board lengths up to 12'0". All pews between 12'0" and 22'0" will be joined and glued together with a factory finger-joint type splice which Butts the pew lengths tightly together.

*Also available in Butcher Block construction.

*All pews will be manufactured using first quality solid lumber of selected wood specie. Selected for color and texture, free from knots or defects, which would affect the appearance or durability of the furniture. All lumber will be air-seasoned and kiln dried to a moisture content of not over 7%.





SPECIFICATIONS FOR: 70-US3

SEATS:

- Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Upholstered face, veneer backside, 9-ply laminated construction using ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with back face to be bookmatched selected specie veneer.
- > Front of back to have 1" foam thickness of 1.5 lb. density.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

* Also available with spring seating system (optional).





SPECIFICATIONS FOR: 74-US3

SEATS:

- Upholstered foam seat.
- Construction to consist of ³/₄" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Contoured upholstered face, veneer backside, 9-ply laminated construction using ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with back face to be bookmatched selected specie veneer.
- > Front of back to have contoured foam profile with 1.5 lb. density.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

* Also available with spring seating system (optional).
* W Option – 2" wider back available

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SPECIFICATIONS FOR: 74-USS (SPRING SEATING SYSTEM)

SEATS:

- Upholstered spring seat.
- Construction to consist of ³/₄" cabinet grade plywood seat foundation reinforced with 2x2 solid wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
 Using a #9 wire serpentine spring system to be spaced 4" on center.
- Using a #9 wire serpentine spring system to be spaced 4" on center.
- > Springs are screwed securely to horizontal wood members, and covered with 10 oz. Burlap material.
- ➢ 2" thick, 1.85 lb. density foam is applied over spring foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Contoured upholstered face, veneer backside, 9-ply laminated construction using ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with back face to be bookmatched selected specie veneer.
- Front of back to have contoured foam profile with 1.5 lb. density.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.





SPECIFICATIONS FOR: 80-US3

SEATS:

- Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

- Upholstered both sides.
- Construction to consist of ¾" cabinet grade plywood core.
- Face side includes 1" foam thickness with 1.5 lb. density.
- Both sides are upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.
- * Also available with spring seating system (optional).
- * W Option 2" wider back available





SPECIFICATIONS FOR: 84-US3

SEATS:

- Upholstered foam seat. Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

- > Contoured upholstered face, upholstered backside.
- Construction to consist of ³/₄" cabinet grade plywood core.
- Face side includes a contoured profile foam with 1.5 lb. density.
- Both sides are upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.
- * Also available with spring seating system (optional).
- * W Option 2" wider back available





SPECIFICATIONS FOR: 84-USS (SPRING SEATING SYSTEM)

SEATS:

- Upholstered spring seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with 2x2 solid wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > Using a #9 wire serpentine spring system to be spaced 4" on center.
- > Springs are screwed securely to horizontal wood members, and covered with 10 oz. Burlap material.
- > 2" thick, 1.85 lb. density foam is applied over spring foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Contoured upholstered face, upholstered backside.
- Construction to consist of ¾" cabinet grade plywood core.
- > Face side includes a contoured profile foam with 1.5 lb. density.
- Both sides are upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

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SPECIFICATIONS FOR: 90-US3

SEATS:

- > Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation reinforced with wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Solid open style back.
- > Construction to consist of 5/4 solid selected specie lumber to be edge glued 12" wide with titebond wood glue.
- > Caprails not included; available as an option.

* All backs will be manufactured using first quality solid lumber of selected wood specie. Selected for color and texture, free from knots or defects which would affect the appearance or durability of the furniture. All lumber will be air-seasoned and kiln dried to a moisture content of not over 7%.

* Also available with spring seating system (optional).





SPECIFICATIONS FOR: 90-SS

SEATS:

- Solid shaped and contoured.
- Constructed of 5/4 solid selected specie lumber, edge glued for required width with titebond wood glue.
- > Finished with a rounded bullnose edge.

BACKS:

- Solid open style back.
- Construction to consist of 5/4 solid selected specie lumber to be edge glued 12" wide with titebond wood glue.
- > Caprails not included; available as an option.

NOTE: Pews available in continuous board lengths up to 12'0". All pews between 12'0" and 22'0" will be joined and glued together with a factory finger-joint type splice which butts the pew lengths tightly together.

* All pews will be manufactured using first quality solid lumber of selected wood specie. Selected for color and texture, free from knots or defects, which would affect the appearance or durability of the furniture. All lumber will be air-seasoned and kiln dried to a moisture content of not over 7%.





SPECIFICATIONS FOR: 50-SBB (BUTCHER BLOCK) FOR RADIUS PEWS

SEATS:

- Solid butcher block construction.
- > Selected specie lumber sections $5/4 \times 5/4$ glued with titebond wood glue.
- Seat is shaped and contoured, finished with a rounded nosing.

BACKS:

- > Flat 9-ply laminated back formed to radius.
- Constructed of a ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with front and back face to be bookmatched selected specie veneer.
- Finished with a 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.





SPECIFICATIONS FOR: 50-US3 RADIUS

SEATS:

- Upholstered foam seat.
- Construction to consist of ¾" cabinet grade plywood seat foundation cut to radius with solid wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- ➢ 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

- Flat 9-ply laminated back formed to radius.
- Constructed of a ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with front and back face to be bookmatched selected specie veneer.
- Finished with a 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.
- * Also available with spring seating system (optional).
- * W Option 2" wider back available





SPECIFICATIONS FOR: 70-US3 RADIUS

SEATS:

- Upholstered foam radius seat.
- Construction to consist of ¾" cabinet grade plywood foundation cut to radius with solid wood members running horizontally and continuously along front and back edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- Upholstered face, veneer backside formed to radius, 9-ply laminated construction using ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with back face to be bookmatched selected specie veneer.
- Front of back to have 1" foam thickness of 1.5 lb. density.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

* Also available with spring seating system (optional).

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SPECIFICATIONS FOR: 74-US3 RADIUS

SEATS:

- Upholstered foam radius seat.
- Construction to consist of ¾" cabinet grade plywood foundation cut to radius with solid wood members running horizontally and continuously along front edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- > Contoured upholstered face, veneer backside formed to radius.
- 9-ply laminated construction using ½" center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, laminated under heated hydraulic pressure with back face to be bookmatched selected specie veneer.
- Front of back to have contoured foam profile with 1.5 lb. density.
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to center core.
- Finished with a 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

* Also available with spring seating system (optional).



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SPECIFICATIONS FOR: 80-US3 RADIUS

SEATS:

- Upholstered foam radius seat.
- Construction to consist of 3/4" cabinet grade plywood foundation cut to radius with solid wood members running \geq horizontally and continuously along front edge of seat for maximum strength and stability.
- > 3" thick, 1.85 lb. density foam glued to seat foundation.
- > Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

BACKS:

- \triangleright Upholstered both sides, formed to radius.
- \triangleright 9-ply laminated construction using a $\frac{1}{2}$ " center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, and sound, any specie veneers both sides, laminated under heated hydraulic pressure.
- > Face side includes a contoured profile foam with 1.5 lb. density.
- > Both sides are upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked and stapled to core.
- \triangleright Finished with a 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood undercap molding.

* Also available with spring seating system (optional).



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SPECIFICATIONS FOR: 84-US3 RADIUS

SEATS:

- Upholstered foam radius seat.
- Construction to consist of ³/₄" cabinet grade plywood foundation cut to radius with solid wood members running \triangleright horizontally and continuously along front edge of seat for maximum strength and stability.
- 3" thick, 1.85 lb. density foam glued to seat foundation. \geq
- Upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with edges tucked, folded, and stapled to underseat.

- Contoured upholstered face, upholstered backside, formed to radius.
- > 9-ply laminated construction using $\frac{1}{2}$ " center core of cabinet grade plywood, 1/8" cross banding of 68 lb. density hardboard both sides, and high pressure cross banding both sides, laminated under heated hydraulic pressure.
- Face side includes a contoured profile foam with 1.5 lb. density.
- Both sides are upholstered with choice of fabric. Fabric is tightly stretched using even pneumatic pressure, with \geq edges tucked and stapled to core.
- Finished with a 5/4 solid wood cap rail with a tongue and groove joint securely fastened to back, and a solid wood \geq undercap molding.
- * Also available with spring seating system (optional).
- * W Option 2" wider back available